

ES99LVoc LOW VOC

VACUUM INFUSION
ADHESIVE

Specifically Formulated
for Infusion
Vacuum Molding

Fast Tack for securing
reinforcing materials
in mold

Low Shrinkage
during Cure

NO HAPS

Compatible with
Infusion resins

SCAQMD Rule 1168
Compliant

OTC Compliant



EVERSTRONG
ADHESIVE

EverStrong™ ES99LVoc is a specialty industrial spray adhesive specifically designed for the infusion molding process that meets the most strict VOC regulations. ES99LVoc is designed to adhere and hold reinforcing fiberglass materials (mats, pads, strips) in place prior to and during resin infusion. Specifically formulated for the infusion process, it will not interfere with the polymer matrix integrity and will cross-link with resins to create an integrated matrix.

PRODUCT USAGE

EverStrong™ ES99LVoc is designed to be applied to the reinforcing materials or mold prior to placement. Spray a uniform coat to the surface to be adhered. If heavy mat or pad, apply adhesive to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to briefly dry until tacky. Place the surfaces together and apply pressure. For best results: Make sure that the surfaces are dry and free from dirt, grease or oil. Ensure that the adhesives and materials are at 60°F or higher. If surfaces are porous, a heavier coat is recommended.

STORAGE

For canisters, do not close the valve after use. Leave the gun and hose connected to the canister. Recommended to store canister off the floor if temperatures below 60°F.

PHYSICAL PROPERTIES

Appearance:	Liquid, clear or blue
Specific Gravity:	.85 - .95 gm/cc
Spray Tip:	6501
Spray Pattern:	Web Spray
Flammability:	Flammable per ASTM E-681-04
VOCs:	5 - 15% by weight, 80 - 90 gm/cc
Shelf Life:	15 months
Freezing:	Not damaged by freezing but return to room temp before use.

PACKAGING

ES99LVoc-013C(B)	13 oz Aerosol Can
ES99LVoc-009C(B)	9 lbs Disposable Canister
ES99LVoc-027C(B)	27 lbs Disposable Canister
ES99LVoc-140C(B)	140 lbs Returnable Canister
ES99LVoc-270C(B)	270 lbs Returnable Canister

All available in Clear (C) or Blue (B)

KEY FEATURES

- ★ Low VOCs
- ★ SCAQMD Rule 1168 & OTC Compliant
- ★ Specifically Formulated for Infusion Vacuum Molding
- ★ Fast Tack for securing reinforcing materials in mold
- ★ Low Shrinkage during Cure
- ★ NO HAPS
- ★ Compatible with Infusion resins



Disclaimer of Warranty: NewStar Adhesives Inc. expressly disclaims all warranties either expressed or implied, including but not limited to merchantability and fitness for particular purpose. User is responsible for determining this product is fit for specific purpose and application method and assumes all risk and liability herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost, at our discretion. This provision relates to all sales and cannot be modified.

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See MSDS Data Sheet for Proper Handling and Safety Information

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