N901 INFUSION MOLD ADHESIVE

Specifically Formulated for Vacuum Infusion

Very High Tack

Low Shrinkage during Cure

NO HAPS

Compatible with Infusion resins



EverHold N901 is an adhesive specifically designed for the infusion molding process. N901's very high tack is designed to adhere and hold reinforcing materials (fiberglass, soric, peel ply and core boards) in place prior to and during infusion. Specially formulated for the infusion process, N901 will not interfere with the polymer matrix integrity and will cross-link with resins to create an integrated matrix.

PRODUCT USAGE

EverHold N901 is designed to be applied to the reinforcing materials or mold prior to placement. Spray a uniform coat to the surface to be adhered. For heavier materials, apply adhesive to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to briefly dry until tacky. Place the surfaces together and apply pressure. For best results, ensure that the surfaces are dry and free from dirt, grease or oil. Adhesives and materials should be kept at 60°F or higher. If surfaces are porous, a heavier coat is recommended.

STORAGE

For canisters, do not close the valve after use. Leave the gun and hose connected to the canister. Recommended to store canister off the floor if temperatures below 60°F.

PHYSICAL PROPERTIES

Appearance: Liquid, clear or blue

Specific Gravity: .74 + .03
Spray Tip: 4001
Spray Pattern: Pebble Spray

Flammability: Flammable per ASTM E-681-04

Solvent: Hydrocarbons
Shelf Life: 15 months

Freezing: Not damaged by freezing but return to room

temp before use.

PACKAGING

N901-013C(B) 13 oz Aerosol Can N901-009C(B) 9 lbs Disposable Canister N901-027C(B) 27 lbs Disposable Canister N901-14OC(B) 140 lbs Returnable Canister N901-27OC(B) 270 lbs Returnable Canister

All available in Clear (C) or Blue (B)

KEY FEATURES

- ★ Specifically Formulated for Vacuum Infusion
- ★ Very High Tack
- **★** Low Shrinkage during Cure
- **★** NO HAPS
- ★ Compatible with Infusion resins
- ★ ASTM -D790

Disclaimer of Warranty: NewStar Adhesives Inc. expressly disclaims all warranties either expressed or implied, including but not limited to merchantability and fitness for particular purpose. User is responsible for determining this product is fit for specific purpose and application method and assumes all risk and liability herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost, at our discretion. This provision relates to all sales and cannot be modified.

 $\textbf{Manufacturer:} \ New Star \ Adhesives \ Inc., \ gluepros@new star adhesives.com, 866-735-9876$

See MSDS Data Sheet for Proper Handling and Safety Information

