

N620

MARINE ADHESIVE

Flammable DOT

NO HAPS

Strong High Temp Bonds

Fast Tack

EVERHOLD
NAUTICAL • ADHESIVES

EverHold N620 is a high performance and versatile marine contact adhesive. Water resistant and temperature resistant to over 200°F, N620 is designed for bonding a wide range of substrates to include decorative laminates and veneers, fiberglass, glass, upholstery, fabrics, foam, headliners, cork and particle board.

PRODUCT USAGE

EverHold N620 is designed to be applied to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to dry 2-4 minutes until tacky. Place the surfaces together and apply pressure evenly across the full bonding surface. For best results: Make sure that the surfaces are dry and free from dirt, grease or oil. Ensure that the adhesives and substrates are at 60°F or higher. If surfaces are porous, a second coat is recommended after the first has dried and become tacky.

STORAGE

After use, do not close the valve. Leave the gun and hose connected to the canister. Recommended to store canister off the floor if temperatures below 60°F.

PHYSICAL PROPERTIES

Appearance:	Liquid, clear or red
Specific Gravity:	.74 + .03
Shear Adhesion:	>100psi and >200°F
Spray Tip:	ES6501
Spray Pattern:	Web Spray
Flammability:	Flammable per ASTM E-681-04
Solvent:	Acetone, Heptane
Shelf Life:	15 months
Freezing:	Not damaged by freezing but return to room temp before use.

PACKAGING

N620-013C	13 oz Aerosol Can
N620-009C	9 lbs Disposable Canister
N620-030C	30 lbs Disposable Canister
N620-140C	140 lbs Returnable Canister
N620-300C	300 lbs Returnable Canister

All available in Clear (C).

KEY FEATURES

- ★ No ODS (Ozone depleting substances)
- ★ Non-Chlorinated Solvent
- ★ Strong Bonds
- ★ High Temperature resistance
- ★ Fast Tack
- ★ Water Resistant



Disclaimer of Warranty: NewStar Adhesives Inc. expressly disclaims all warranties either expressed or implied, including but not limited to merchantability and fitness for particular purpose. User is responsible for determining this product is fit for specific purpose and application method and assumes all risk and liability herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost, at our discretion. This provision relates to all sales and cannot be modified.

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See MSDS Data Sheet for Proper Handling and Safety Information

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